

LIVE AUCTION SALE



LIQUIDATION AUCTION SALE OPEN WIDTH DYEING/PROCESSING MILL

Singeing / Washing / Mercerizing / Dyeing / Stentering / Sanforizing / Peaching
MONFORTS STENTER FRAME YR 2007

NOBILTEX SpA.

Via Alfredo Catalani 63, IT – 20833 Giussano (MB)
Due to liquidation of the production place, following machinery will be on a
LIVE AUCTION SALE



15th. January 2019 at 2 p.m.

by *Textile-Xperts*, Oliver Anderhub

Via Alfredo Catalani 63, IT- - 20833 Giussano (MB)

Pre-view of machinery 10.-12. + 14. January 2019, 9 – 5 p.m. 15. January 9 – 2 p.m.
or from now on at any time on request

CATALOGUE / MACHINERY LIST / AUCTION HALL

www.nobiltex-auction.com

LOCATION OF FACTORY : Via Alfredo Catalani 63, IT – 20833 Giussano (MB)

LOCATION OF AUCTION HALL : Hotel **** Habitat, Viale Como 2, IT – 20034 Giussano (MB), www.hotelhabitat.it

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PRODUCTION RANGE:

NOBILTEX SpA. was specialist in the textile fibre dyeing and processing of cotton and cotton blend fabrics with various high quality European textile machinery producers such as MCS Italy, OSTHOFF Germany, LAFER Italy as well as POZZI. In the year 2007, NOBILTEX installed a new stenter and heatsetting frame make MONFORTS as well as modified most of the entire production machineries with new INVERTER drive system. From the basic raw material preparation, NOBILTEX invested into several machines for the preparation and dyeing process.



Due to the closure of the factory of NOBIL-TEX, IT-20833 Giussano, all machinery will be available on a LIVE LIQUIDATION AUCTION SALE on 15.01.2019. The Auction will be held in the ****Hotel Habitat, approx 500 mtr from the NOBILTEX factory.

NOBIL – TEX, Giussano



HOTEL HABITAT ****



PASTICCERIA-CAFFETTERIA-CUCINA



TEXTILE PROCESSING / DYEING

LOT

- 001 01 x OSTHOFF SINGEING MACHINE type U80, year 1980, No. 5954, roller width 2000 mm, comprising out of high cloth feeding, edge uncurlers make ERHARDT & LEIMER KF10 pneumatic, expanding device, entrance into singe machine with DOUBLEJET singe bar with singe flame width of 2000 mm, suitable for either 2 times singe on single side, or single side singeing on both side, tangential singeing, singeing on cooling roller, exit onto brush and cropping unit with wet cyclon for fluff collection, stainless steel guiding and deviating rollers onto big batching motion, fan for gas mixture
- 002 01 x WASHING MACHINE make BABCOCK, type 5803, roller width 2000 mm, year of make 1986, No.: 163 598 052 8610 9021, comprising out of high cloth feeding device, edge uncurlers make ERHARDT & LEIMER KF2020, 1st. washer with 10 mtr fabric contents approx, squeezing mangle, 6 washing chambers each with squeezing mangle, comprising out of
2nd. washer 10 mtr approx, squeezing year 1992
3rd. washer 12-14 mtr fabric, squeezer 1986
4th. washer 6-8 mtr fabric, squeezer 1986
5th. washer 6-8 mtr fabric, squeezer 1986
6th. washer 6-8 mtr fabric, squeezer 1992
7th. washer 6-8 mtr fabric, squeezer 1986
delivery onto big batching motion, machine with AEG MINI SEMI and INVERTER
- 003 01 x MEZZERA atmospheric dye jigger 1800 mm roller width, VGDK 27424, year approx 1980
- 004 01 x MEZZERA atmospheric dye jigger 1800 mm roller width, VGDK 27424, year approx 1980
- 005 01 x MEZZERA atmospheric dye jigger 1800 mm roller width, VGDK 27424, year approx 1980
- 006 01 x MEZZERA atmospheric dye jigger 1800 mm roller width, VGDK 27424, year approx 1980
- 007 01 x MEZZERA atmospheric dye jigger 1800 mm roller width, VGDK 27424, year approx 1980
- 008 01 x MEZZERA atmospheric dye jigger 1800 mm roller width, year approx 1995, diameter 1050 mm
- 009 01 x MEZZERA atmospheric dye jigger 1800 mm roller width, year approx 1990, diameter 1400 mm
- 010 01 x HIGH TEMPERATURE DYE JIGGER MCS, year of make 1997, roller width 2000 mm, No. 10752, 8553 ltr, diameter 800 mm, CT400 Termoelettronica control, hydraulic drive system
- 011 01 x APPLICATION PAD MANGLE POZZI, roller width 2000 mm, vertical installed application cylinders, comprising out of high cloth feeding, BIANCO cropping and dust collection, installed cyclon for fluff collection, tension rollers, feeding into dipping and application bath with 5 upper/4 lower stainless steel guiding rollers, entrance into squeezing unit, delivery onto big batcher with ERHARDT & LEIMER KF2020 edge uncurlers,
- 012 01 x MERCERIZING MACHINE MAKE POZZI/BABCOCK year 1995, roller width MERCERIZING MACHINE 1830 mm, WASHING MACHINE 2000 mm, in 2011 modified into INVERTER drive, comprising out of high cloth feeding, above entrance installed cropping and brushing unit, deviation rollers for feeding into J-box for interruptionfree production, centering and expanding device, ende uncurlers make ERHARDT & LEIMER type KF4, entrance into mercerizing machine with mercerizing compartment comprising out 10 upper/10 lower rollers, squeezing unit, entrance into stabilisation compartment with 5 upper/5 lower rollers, squeezing mangle, feeding into neutralisation washing machine make BABCOCK year 1995, type 5803, No. 1835, 4 washing chambers whereas 1st. washer with each 6 upper/8 lower rollers, 3 washing chambers with each 5 upper/5 lower rollers, each approx 12 mtr fabric contents, each washer with 2 roll squeezing mangle, total 51 mtr fabric contents, delivery onto final squeezing mangle 2000 mm roller width onto batching motion, INVERTER V1000 installed in 2011
- 013 01 x motor driven mixer/stirrer, in hight vaiable adjustable, fixed on wall
- 014 01 x COLD PAD BATCH DYE PADDER BENNINGER, 1800 mm roller width, suitable for a fabric width of 1600 mm, comprising out of high cloth feeding, edge uncurlers make ERHARDT & LEIMER KF4, expanding roller, vertical roller installation, dipping vat, delivery onto big batcher, with dye stuff chemical preparation vessels

LOT

- 015 01 x COLD PAD BATCH DYE PADDER make KÜSTERS, type 222.11.1800, year of make 1987, No: 106 00 29, equipped with high cloth feeding device, edge uncurlers make ERHARDT & LEIMER type KF 10, feeding into pad mangle with swimming S-roller in horizontal installation, delivery onto big batcher, 1 SERA dosing pump with 2 devices, 1 for chemicals, 1 for dye stuff, preparation vessel
- 016 01 x DETWISTING UNIT make unknown, comprising out of detwisting head, no detwisting frame unit, centering and expanding device, roller width 2000 mm, detwister winding make BIANCO
- 017 01 x J-box for interruption free production, roller width 2000 mm, stainless steel, movable
- 018 01 x CAUSTIC SODA PREPARATION STATION for mercerizing machine
- 019 01 x fire fighting extinguisher TOTAL WALTER ARIES 2006, 100 kg powder, movable
- 020 01 x fire fighting extinguisher TOTAL WALTER ARIES 2006, 50 kg powder, movable
- 021 01 x J-box for interruption free production, roller width 2000 mm, stainless steel, movable
- 022 01 x fire fighting extinguisher TOTAL WALTER ARIES 2006, 100 kg powder, movable
- 023 01 x PAD MANGLE make BETA, type FLC3R TAV 1800, roller width 2000 mm, No. 1295, year 1997, high cloth feeding, entrance into 3 roller BETA padder, without exit
- 024 01 x POZZI dosing unit including frame, valves and pump station, suitable for 13 Container
- 025 01 x MCS movable color/chemical mix and dosing station type CM85, 200 ltr
- 026 01 x BIANCALANI AIRO1000 TUMBLER, No. A110/90, year of make 1990, 2 channels
- 027 01 x COLOR KITCHEN make LAWER, year 2007, comprising of complete housing, 60 colors dosing system, type ROTOCOLOR, with working touch panel device, transportation system, AMS 90/1 control
- 028 01 x water donor for drinking, washing and cleaning
- 029 01 x motor driven mixer/stirrer, in height variable adjustable, fixed on wall

TEXTILE PROCESSING / HEATSETTING / EMERIZEING

- 030 01 x BABCOCK HEATSETTING and STENTERING FRAME TYPE 5000-3500, ECONAIR - CONTERTYPE, No.: 164469P-90001-001, year of make 1990, comprising out of 5 chambers, equipped for a fabric width of 1800 mm, roller width 2000 mm, with high cloth feeding frame, stainless steel guiding and deviating rollers, edge uncurlers make ERHARRDT & LEIMER type KF2020, feeding into 3 roll pad mangle make BETA, No. 1532, year 2003, feeding into pre-dryer installed on frame make ALEA, gas heating, exit and feeding via stainless steel guide rollers onto MAHLO WEFT/BOW STRAIGHTENER type RFMC 7 series with 4 optoelectronic eyes, feeding into stenter with optoelectronic width control ERHARDT & LEIMER type FR1501, 3 finger edge uncurlers, overfeed, horizontal combined pin and clip chain, entrance into stenter approx 3 mtr, 5 chambers gas heated, SIEMENS OP7 control, SIEMENS MICROMASTER, Inverterm heat recovery, exit of stenter by cooling zone onto plaiter and big batching motion, exit of batcher 2200 mm roller width, PLEVA moisture control, VISUALISATION,
- 031 01 x CALANDER make POZZI, year of make approx 1980, 3 cylinder with roller width 1800 mm, comprising with inlet, roller configuration from top/bottom : PAPER dia 450 mm/STEEL polished, chromized, steam heated 220 mm/PAPER dia 450 mm, delivery onto batcher make ERHARDT & LEIMER, INVERTER T-VERTER TAIWAN
- 032 01 x garbage container suitable for forklift transportation, with unload device

LOT

- 033 01 x MONFORTS HEATSETTING and STENTERING FRAME TYPE MONTEX 6500, year of make 2007, comprising of 5 chambers, equipped for a fabric width of 2000 mm, upper roller width 2200 mm, with high cloth feeding frame, stainless steel guiding and deviating rollers, edge uncurlers make ERHARDT & LEIMER type KF2020, feeding into 3 roll pad mangle make BETA year 1985, separate piston compressor for pad mangle pressure, entrance into pre-dryer installed on frame make ARTOS, 2 chambers gas, feeding into on floor installed MAHLO WEFT/BOW STRAIGHTENER series RFMC 10 series with 4 optoelectronic sensors and VISUALISATION, entrance into stenter frame with a suitable fabric width of 2000 mm, horizontal pin chain, optoelectronic width control ERHARDT & LEIMER FR1605 series, overfeed, 2 finger uncurlers, entrance into stenter approx 3,0 mtr, 5 chambers gas heated by MAXON burners, cooling cylinder, delivery onto big batching motion and plaiter, machine with PLEVA humidity control, central exhaust line with heat recovery and air clean, SIEMENS OP7 at exit, QUALITEX control, Satelite panel, MONFORMATIC, LENZE INVERTER, 12355 hrs
- 034 01 x MCS TURBANG ANGLADA TUMBLE DRYER year of make 1986, No. 1676, roller width 2000 mm, with high cloth feeding, entrance into 3 cylinder application pad mangle make METALMECCANICA, feeding with stainless steel guiding rollers into tumbler with 2 sections = 1 chamber, gas heating, delivery onto plaiter
- 035 01 x SPEROTTO RIMAR VERTICAL EMERIZING MACHINE year of make approx 1995, comprising out of 1900 mm roller width, high feeding, vertical installed emerizing rollers (6 units)suction device, BE.AI.CO batcher
- 036 01 x EMERIZING machine make OFRI/MCR, roller width 2000 mm, with motor driven unwinding device, entrance into compensator type S1 CAP NBo. 063/00, year 2000, cat walk, feeding into 45 degree open width emerizing paper (endless), covered, exit into suction-brushing unit type OT2 S421-21, No. 506/94, year of make 1994, feeding onto batching motion type ART1, roller width 1800 mm, SIEMENS SIMATIC OP7, INVERTER driven, suction unit, with compactor
- 037 01 x guiding cylinder 1800 mm for LOT 036
- 038 01 x drive cylinder 1800 mm for LOT 036
- 039 02 x frame with emerizing paper rolls endless for LOT 036
- 040 01 x box with spare parts for MONFORTS LOT 033

GREY / COLORFUL FABRICS / A-FRAMES

- 041 01 x ROW open width fabrics approx 18 rolls white fabric
- 042 01 x ROW open width fabrics approx 55 rolls colorful
- 043 01 x ROW open width fabrics approx 47 rolls colorful
- 044 01 x ROW open width fabrics approx 55 rolls colorful
- 045 01 x ROW open width fabrics approx 20 rolls white/light brown
- 046 01 x ROW open width fabrics approx 25 rolls white
- 047 01 x box with 2 brushing rolls 2000 mm OSTHOFF, for LOT 001
- 048 01 x box with 2 stainless steel guiding rollers OSTHOFF, 2000 mm for LOT 001
- 049 02 x tubes with each 1 brand new flame nozzles OSTHOFF, 2000 mm for LOT 001
- 050 25 x A-frames, 1900 mm roller width, A=width 90 cm, with clutch, 1 axle with 2 wheels, 1 hook for transportation
- 051 05 x A-frames, 1800 mm roller width, A=width 95 cm, with clutch, 1 axle with 2 wheels, 1 hook for transportation

LOT

- 052 01 x fire fighting extinguisher TOTAL WALTER ARIES 2006, 100 kg powder, movable
- 053 01 x fire fighting extinguisher TOTAL WALTER ARIES 2006, 100 kg powder, movable
- 054 01 x fire fighting extinguisher TOTAL WALTER ARIES 2006, 100 kg powder, movable
- 055 01 x fire fighting extinguisher TOTAL WALTER ARIES 2006, 100 kg powder, movable
- 056 01 x fire fighting extinguisher TOTAL WALTER ARIES 2006, 100 kg powder, movable
- 057 01 x fire fighting extinguisher TOTAL WALTER ARIES 2006, 100 kg powder, movable
- 058 01 x fire fighting extinguisher TOTAL WALTER ARIES 2006, 9,5 kg powder, movable
- 059 04 x A-frames, 2200 mm roller width, A=width 95 cm, with clutch, 1 axle with 2 wheels, 1 hook for transportation
- 060 06 x A-frames, 2400 mm roller width, A=width 88 cm, with clutch, 1 axle with 2 wheels, 1 hook for transportation
- 061 04 x fabric trolley boxes 1600 x 1100 mm (length/width) height 1200 mm
- 062 01 x handlifter with fork length 1500 mm
- 063 01 x handlifter with fork length 1500 mm
- 064 01 x handlifter with fork length 1500 mm
- 065 01 x handlifter with fork length 1500 mm

TEXTILE PREPARING / DETWIST / ACCESSORIES

- 066 02 x A-frame suitable for unrolling of winded fabrics from paper cone or steel cone, roller width 2000 mm, A=width 90 cm
- 067 02 x A-frame suitable for unrolling of winded fabrics from paper cone or steel core, roller width 2000 mm, A=width 95 cm
- 068 01 x rewinder with pad mangle, roller width 2400 mm, high cloth feeding with edge uncurlers make ERHARDT & LEIMER type KF4, 2 vertical adjusted squeezing rollers with roller width 2400 mm, J-box, 2000 mm roller width, delivery onto batcher
- 069 01 x small rewinder with brushing unit above machine installed, from paper cone winded fabrics onto plaiter via brush unit, roller width 2000 mm, make MECCANOTESILE COMO, with cyclon for fluff/dust collection
- 070 01 x detwisting head make ERHARDT & LEIMER, year approx. 2000, roller width 2000 mm, comprising out of high detwisting frame, detwisting heat, beating unit, centering and expanding unit, KEB drive system, delivery onto batcher, machine can be used just as rewinder and/or without detwisting head
- 071 01 x movable unwinding trough stainless steel, roller width 1800 mm
- 072 01 x A-frame suitable for unrolling of winded fabrics from paper cone or steel bar, roller width 2005 mm, A=width 90 cm
- 073 01 x A-frame suitable for unrolling of winded fabrics from paper cone or steel bar, roller width 2004 mm, A=width 90 cm
- 074 01 x A-frame suitable for unrolling of winded fabrics from paper cone or steel bar, roller width 2007 mm, A=width 92 cm

LOT

- 075 01 x A-frame suitable for unrolling of winded fabrics from paper cone or steel bar, roller width 2520 mm, A=width 96 cm
- 076 01 x cloth padernoster for 13 storage places, roller width 2000 mm
- 077 01 x rewinder from paper cone winded fabrics onto plaiter with 2000 mm roller width

TEXTILE SANFORIZING / FABRIC INSPECTION / WINDING / SAMPLE WASH

LOT

- 078 01 x SANFORIZING MACHINE make MORRISON, year 1975, PIV drive system, No. 266, roller width details as mentioned underneath, comprising out of high cloth feeding, J-box for interuption free production, edge uncurlers make ERHARDT & LEIMER KF2020, feeding via WEKO humidification into steamer with approx 12 mtr fabric contents, roller width 1800 mm, cooling cylinder, entrance into levelling frame with semi automatic width control, horizontal clip chain, length 1500 mm, feeding into rubber calander with a roller width of 1800 mm, rubber blanket width 1710 mm, thikness of rubber blanket approx 60 mm, feeding into felt calender with heating cylinder diameter of 2000 mm, heating cylinder width of 1800 mm, installed felt width of 1710 mm, drying cylinder with a diameter of 1000 mm, delivery of fabric via cooling cylinder onto J-box for interuption free production onto plaiter and/or alternatively onto big batcher
- 079 01 x rubber blanket NEW, not unpacked and not installed, width of blanket 1720 mm, thikness 66 mm
- 080 01 x cloth inspection, rolling, measuring and plastic foil wrapping unit make OFRI, year approx 1990, comprising out of 2 INSPECTION MACHINES OFRI, with compensator for motor driven unwinding, compensator with fabric width of 1600 mm, feeding onto inspection table, upper light, measuring device, edge LABEL printer, feeding of rollers onto conveyour roller transport device onto 01 x plastic foil wrapping and edge welding unit with exit device
- 081 01 x OFRI cloth roll inspection and packing unit year 1999, type AUT No.: 19/1999, 2000 mm roller width, comprising out of compensator with motor driven unwinder, inspection table with upper light, LABELTEX edge printer, feeding of fabric underneath the catwalk, entry into plastic foilwrapping and welding unit, exit arm and cutting unit, INVERTER drive
- 082 01 x cloth roll transportation lifter
- 083 08 x boxes with paper cones in the width of 145 – 160 cm, diameter 6 cm
- 084 01 x used rubber blanket for sanforizing machine, 1730 mm roller width, thikness approx. 48 mm
- 085 01 x used rubber blanket for sanforizing machine, 1690 mm roller width, thikness approx. 51 mm
- 086 01 x used rubber blanket for sanforizing machine, 1730 mm roller width, thikness approx. 55 mm
- 087 01 x dry cylinder for sanforizing machine, woller width 1770 mm, diameter 700 mm
- 088 01 x WASCATOR FOM 71 CLS industrial sample washer
- 089 01 x industrial sample washer with VISION 120 control
- 090 01 x COMPTEL press
- 091 01 x MIELE professional T502 washer
- 092 01 x MIELE extractor old
- 093 01 x toploader sample washer IGNIS
- 094 01 x toploader sample washer IGNIS

MISCELLANEOUS / COMPRESSOR

LOT

095	01 x industrial cleaner SIBILLIA
096	01 x industrial cleaner SIBILLIA
097	01 x industrial cleaner NILFISK
098	01 x industrial cleaner NILFISK
099	01 x industrial cleaner SIBILLIA
100	01 x concrete circle saw MAKER
101	01 x steam cleaner make FAIB type 150
102	01 x steam cleaner make KÄRCHER Professional RM
103	01 x movable sewing machine
104	01 x sewing machine make RIMOLDI 327-10 / 1 CD-06
105	04 x ELCO SUD IMPIANTI handsewing machines
106	01 x hydraulic oil motor for A-frames with clutch system
107	01 x hydraulic oil motor for A-frames with clutch system
108	01 x oil pressure unit movable
109	01 x COMPRESSOR HOUSE comprising out of 3 compressors installed make MATTEI type ERC 511H (2x), ERC 58 (1x) plus 1 spare ERC 511H, each 11 KW, with POLAIR airdryer NXB 030, oilchiller, pressure tank

RAISING / WORKSHOP

110	01 x raising line make COMET/MARIO CROSTA comprising out of 1 raising machine COMET, year 1989, No 342/8412, roller width 1800 mm, high cloth feeding, J-box, COMET edge control, 1 machine with 1 tambour 24 raising cylinders, 2 raising machine make MARIO CROSTA year 1982, No. 5300, type MC50, each raising with 24 raising rollers, each machine with J-box, exit of raising line onto MARIO CROSTA CMG, machines with suction device, delivery onto BE.NI.CO batcher, roller width of the machines 2000 mm, raising tape width of each machine with 1800 mm,
111	01 x EFFE DUE fluff and dust collection type ST20 M, No. 065, with year of make 1989, sieve drum filter, feeding into COMPACTOR ADD/A 700/2 65A, year 1989/1990
112	01 x complete room comprising out of standing drill, sawing, accessories

LABORATORY

113	01 x frame with 3 old laboratory units comprising of winding lab, yarn strength tester, weighing unit
114	01 x MINOX sample dye unit with 8 tin, timer
115	01 x MINOX sample dye unit with 8 tin,
116	01 x ALS Italia condensation oven
117	01 x MICROSCOPE CMP 3, No. 4675
118	01 x FIXOTESTER dryheatstability tester
119	01 x industrial cleaner MAKITA

SPARE PARTS SINGEING / DYEING / WASHING / STENTERING

LOT

- 120 01 x pal with approx. 21 rolls of emerizing paper
- 121 01 x carton stc. approx. 128 singe stones unused for OSTHOFF LOT 001
- 122 01 x box with 1 mercerizing cylinder, roller width 1800 mm for squeezing
- 123 01 x box with 1 mercerizing cylinder, roller width 1800 mm
- 124 01 x box with 1 mercerizing cylinder, roller width 1800 mm
- 125 01 x box with 1 mercerizing cylinder, roller width 1800 mm
- 126 02 x cylinders for mercerizing machine, 1 roller 1800 mm roller width, 1 roller 2000 mm for washing
- 127 01 x cylinder for squeezing mangle LOT 011
- 128 01 x box with 1 shearing knife with table frame, roller width 1830 mm
- 129 01 x box with 1 swimming S-roller KÜSTERS, 2000 mm roller width, for LOT 018
- 130 01 x box with 1 swimming S-roller KÜSTERS, 2000 mm roller width, for LOT 018
- 131 01 x carton pal with ARTOS/BABCOCK under chain parts, approx. 750 pcs
- 132 01 x sewing frame unit, width 2500 mm

LIFTING EQUIPMENT

- 133 01 x electric forklifter FIAT, 1750 kg lifting capacity, year 1995, No.: 316698 with MICRO NUOVA ELETTRA charger
- 134 01 x electric forklifter FIAT, 1500 kg lifting capacity, year 1983, No.: 1832228, with MICRO NUOVA ELETTRA charger
- 135 01 x electric forklifter STILL, type T220 EFG 125Ks/0931, 1250 kg lifting capacity,
- 136 01 x electric paletttransporter make STILL, type EGU 20, year 2000, 2000 kg capacity, No. 710119021951, forklenght 1800 mm, with MICRO NUOVA ELETTRA charger
- 137 01 x electric A-frame tug, make STILL, type EGU 16, year 1981/1982, No.: 11510654502, 1600 kg
- 138 01 x electric cloth roll transporter make OMG, type 720 BD
- 139 01 x electric A-frame tug, make OMG, type 730T, year 1998, No. 9810, 3000 kg
- 140 01 x electric A-frame tug, make WAGENER type EGU TS30, No. 13610752370, 3000 kg, with MICRO NUOVA ELETTRA charger

CARBON BRUSHING

- 141 01 x LAFER CARBON BRUSH MACHINE GSI106, roller width 2400 mm, fabric width 2200 mm, year 2001, No.: 10GR10787, 6 carbon brush rollers, high cloth feeding, 1 tambour with 6 brush cylinders, 1 final brush on exit, feeding into brush, cropping and dust collection unit in housing, delivery onto plaiter and big batcher, touch panel, central suction unit